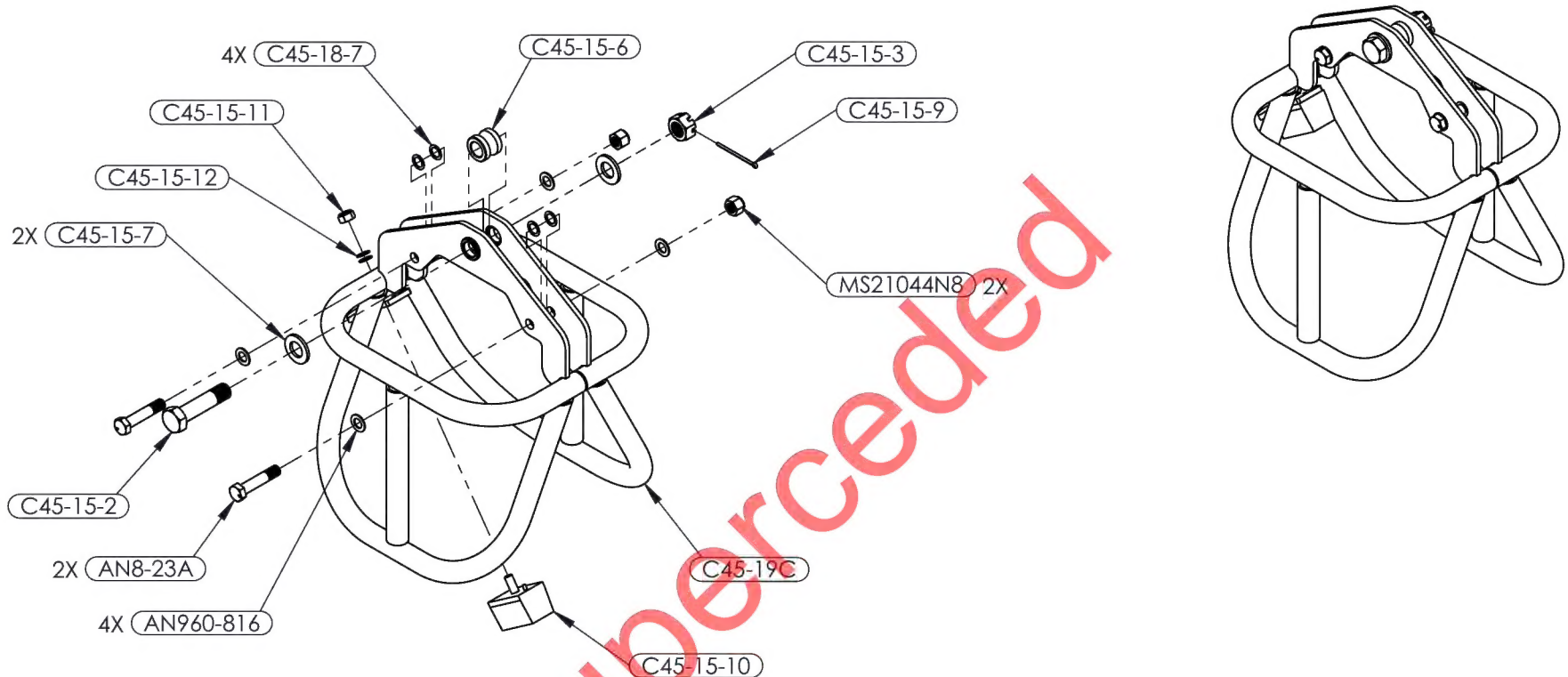



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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
3		AS DRAWN BY APICAL.	11/6/2012	JAG	
4	15-0180	UPDATED TO NEW DRAFTING STANDARDS. CH'D P/N WAS C45-15-8 IS AN960-816 . C45-15-4 DELETED, REPLACED WITH AN8-23A . C45-15-5 DELETED, REPLACED WITH MS21044N8 . C45-18-7 ADDED TO BOM QTY 4.	7/22/2015	DPD	JAG



ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C45-19C	1	WELDMENT		
			C45-15-2	1	LIFTING BOLT	STEEL	3/4-16 X 4-1/2, GRADE 8 (MCMaster-CARR #91257A879) MODIFIED
		B/O	C45-15-3	1	CASTLE NUT	STEEL	3/4-16 (MCMaster-CARR #95030A270)
		B/O	C45-15-7	2	LIFTING BOLT WASHER	STEEL	3/4 (MCMaster-CARR #98023A036)
		B/O	C45-15-9	1	COTTER PIN	S.S	Ø1/8 X 2-1/2 (MCMaster-CARR #98401A481)
			C45-15-10	1	FORD BUMPER		(#E3TZ-4730-A) MODIFIED
		B/O	C45-15-11	1	CAGE BUMPER NUT	STEEL	M10, CLASS 8 (MCMaster-CARR #90576A118)
		B/O	C45-15-12	1	CAGE BUMPER WASHER	STEEL	3/8 (MCMaster-CARR #91074A131)
			C45-15-6	1	LIFTING BUSHING	4140/4142	
		B/O	C45-18-7	4	SHIM	STEEL	.025 X Ø.511 I.D. (MCMaster-CARR #3088A412)
		B/O	AN8-23A	2	BOLT	STEEL	1/2-20 X 1.47
		B/O	AN960-816	4	LIFTING BOLT WASHER	STEEL	Ø1/2
		B/O	MS21044N8	2	NUT	STEEL	1/2-20

				
TITLE				
C45 CAGE				
DWG NO.				REV
C45-C				4
MAT'L		DRAWN BY: APICAL		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>D Weil</i>		
.XXX ± .005		HEAT TREAT		
.XX ± .01		FINISH		
.X ± .1		SPEC		
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		USED ON MODEL		
2. DIMENSIONAL LIMITS APPLY AFTER PLATING				
SCALE 1:8		DATE 2/15/2002		SHEET 1 OF 1